

Basis	Temperature resistant coupling paste
Resin	KP 6
Hardener	TGL
Colour	grey

### Applications

- Couplingpaste for epoxy gel coats/backfilling

### Properties

- aluminium filled
- heat resistant

### Processing data

Product		Mixture KP 6 / TGL	Resin KP 6	Hardener TGL
Colour		grey	grey	yellow transparent
<b>Mixing ratio</b>	<b>p. b. w.</b>		<b>100</b>	<b>18</b>
Viscosity at 25°C	mPas	thixotrope	thixotrope	100 ± 20
Density at 20°C	g / cm <sup>3</sup>	1,3 ± 0,05	-	0,96 ± 0,01
Pot life 200 g / 20°C	min.	30 - 40	-	-
Curing time at RT	hrs.	8 - 12	-	-
Post curing	Time in h/ Temperature in °C	-	-	-

### Physical data

Properties	Inspect. requirem.	Unit	Value
Flexural strength	EN ISO 178	MPa	-
Flexural strength at breakage	EN ISO 178	%	-
Flexural modulus	EN ISO 178	MPa	-
Impact resistance (Charpy)	EN ISO 179	kJ/m <sup>2</sup>	-
Compressive strength	EN ISO 604	MPa	-
Heat resistance (HDT)	DIN EN ISO 75 B	°C	100 ± 3 after post curing 10 h 80°C 50 ± 2 at 7 d room temperature
Shore hardness	DIN ISO 7619-1	Shore D	85 ± 3
Coefficient of linear expansion	DIN 53752	10 <sup>-6</sup> K <sup>-1</sup>	-

### Sales units (packages)

Packing size	A-Pack	KP 6 / TGL	Resin 12 x 0,200 kg / Hardener 12 x 0,036 kg = 2,832 kg
Units	Resin	KP 6	3,000 kg
	Hardener	TGL	2,500 kg / 5,000 kg

## Processing instructions

The coupling paste is applied in a 1 mm layer on the gelled but still sticky surface.

## In General

**ebalta** KP 6 is an aluminium powder-filled coupling paste, precuring at room temperature.

For reasons of better bonding and more strength, we added some chopped strand pieces.

In general KP 6 is used as coupling paste for gel coats with backfillings. This way with KP 6/TGL polyurethane gel coats can be bonded well with the epoxy gelcoat rear construction.

The good heat resistance, reached after one-step postcuring for 10-12 hrs. at about 50-80°C, allows applications for heat exposure mouldings, like vacuum- and foaming moulds.

## Storing

At appropriate storage 18-25°C.

Occuring crystallization due to disadvantageous storage conditions can be made return by warming up the material at approx. 60° C.

Opened containers should be closed immediately after use and be protected against moisture. This material should be used up as soon as possible.

Shelf life is indicated on the labels.

## Safety measure

Please follow the precaution instructions of the Government Safety Organisation of the chemical industry when working with this material. Please follow safety advices !

## Waste Disposal

According to arrangement with local authorities cured material can be disposed as domestic or commercial waste.

Non-cured products are waste which is subject to inspection and has to be disposed accordingly.

In case of further questions please do not hesitate to contact our Department for Product Safety.

The instructions and recommendations are given in good faith and are based on long experience and careful tests. Since the conditions of use are beyond our control, and due to versatility of applications and working methods, we can't give any guarantee. All information are non-binding and are no guarantee for special characteristics or properties of the product. Despite information given from **ebalta** the customer has to make his own tests regarding applications and processing. If any special warranty is requested, written agreement on this subject is essential.

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